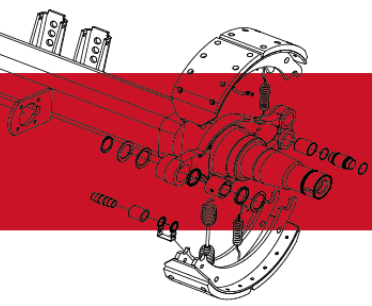


Steer Axle Spare Parts

- **Steer Axle Identification**
- **Track Rod Bush Parts**
- **Shock Absorber Parts**
- **Hydraulic Rams**
- **Air-Locking/Unlocking Cylinders**
- **Torpress Bags**
- **Steer Angle Adjusting Bolts**
- **Kingpin Parts**
- **Standard Air Chamber Brackets**
- **Hydraulic Ram Seals**
- **TIS Series Spare Parts**
- **Axle Brake Components**

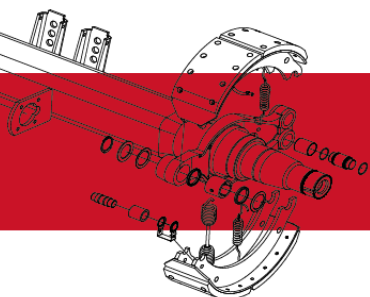
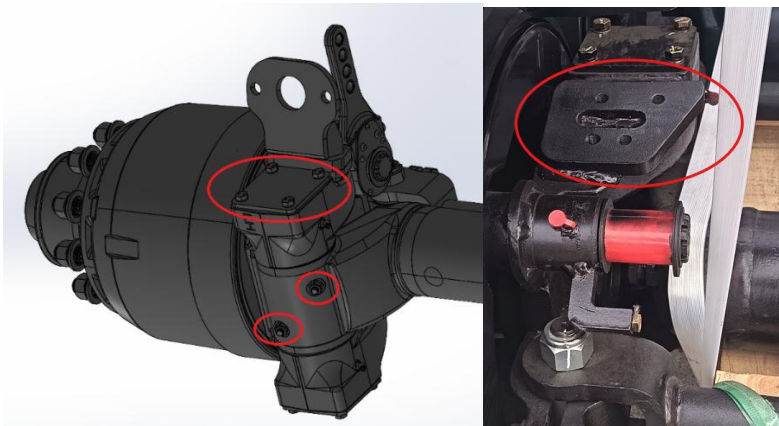


STEER AXLE IDENTIFICATION

To identify a **300F** steer axle:

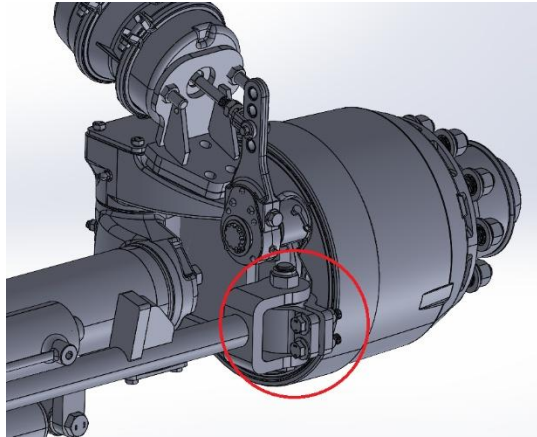
127mm round beam, 310x190 brake, 10 stud, 225 stud PCD

- The kingpin has 2 locating bolts in the front of the knuckle casting.
- The top and bottom of the kingpin has a flat plate.
- The ACB mounting plate is welded to the knuckle in the centre and sides.



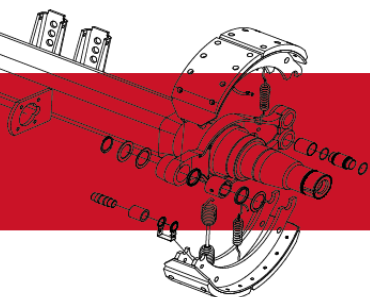
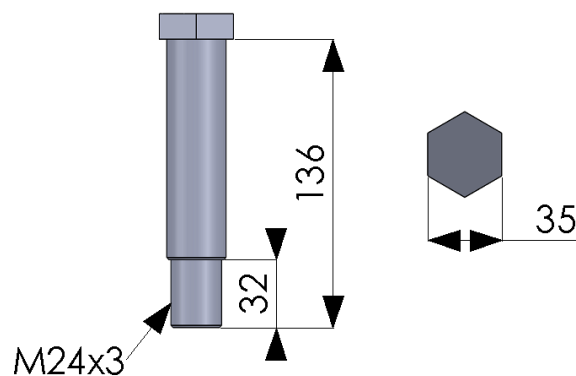
300F Steer Axle Parts

Track Rod Bush Parts

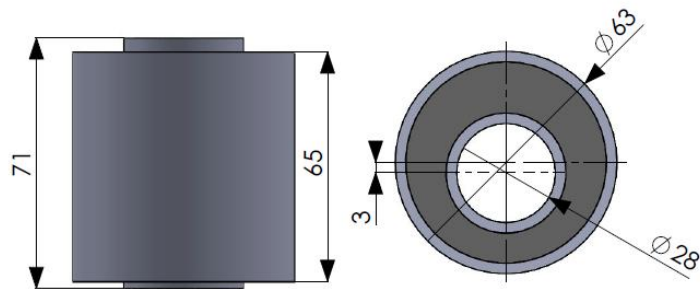


Part No.	Description	QTY per Steer Axle
37359	Track Rod Bush Bolt M24x148x3 10.9	2
37353	Track Rod Eccentric Bush	2
37365	Track Rod Bush Washer 40x29x2.5	2
37360	Track Rod Bush Nut M24x3	2
37358	Pinch Bolt Flanged M14x65x2	4
37361	Nut M14x2	4

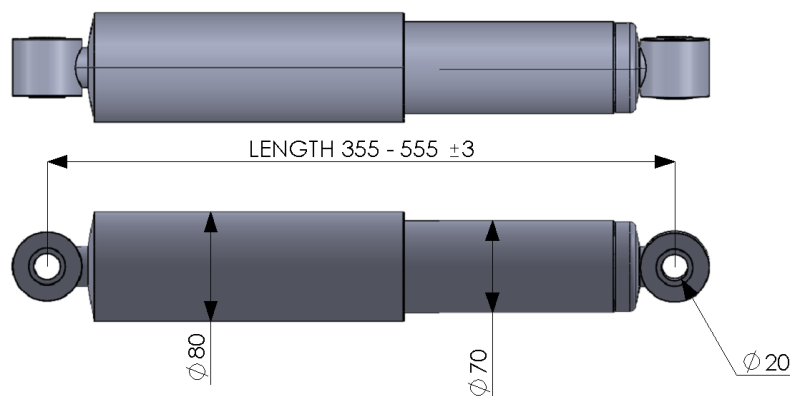
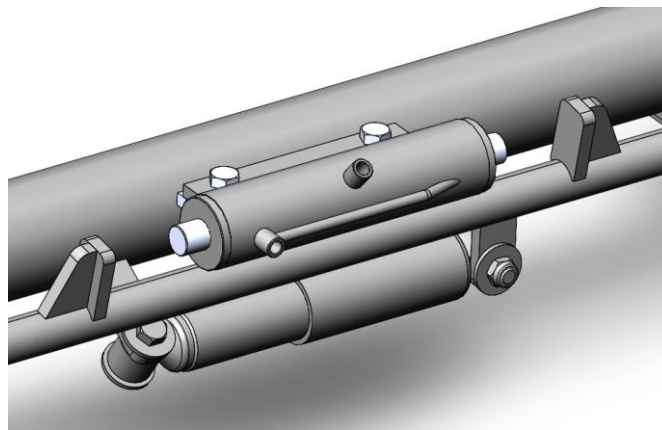
37359 – Track Rod Bush Bolt



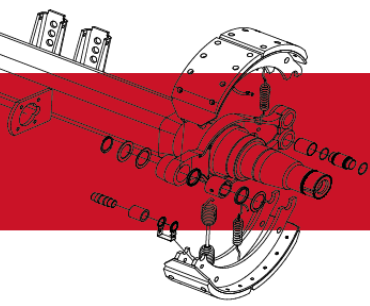
37353 – Track Rod Eccentric Bush



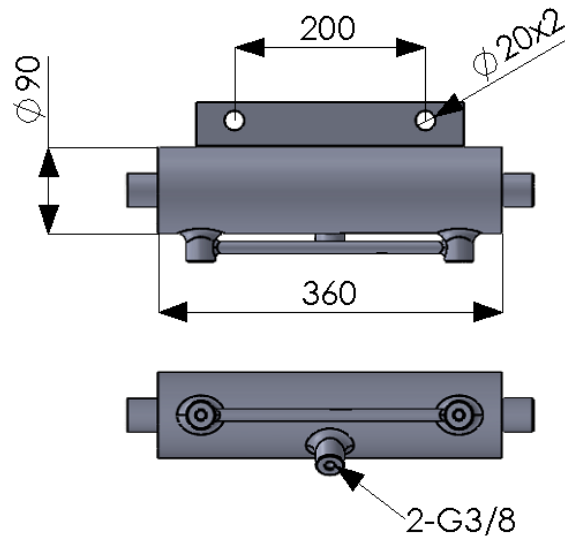
Shock Absorber Parts



Part No.	Description	QTY per Steer Axle
37051	Shock Absorber	1
37356	Shock Absorber Bolt M20x100	2
37371	Shock Absorber Flanged M20 nut	2

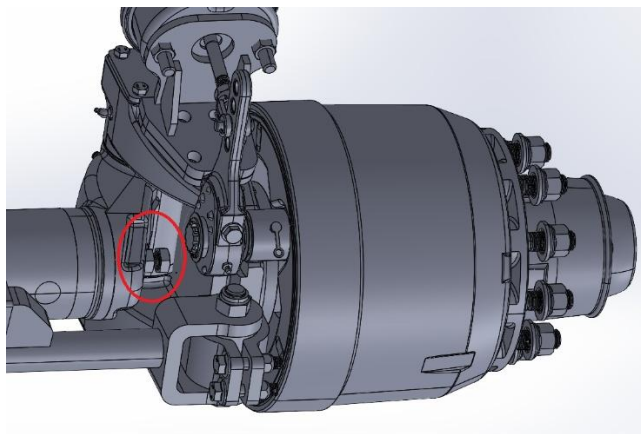


Hydraulic Ram Parts

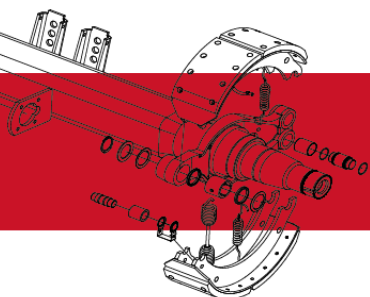


Part No.	Description	QTY per Steer Axle
37179F	Hydraulic Ram (Self Steer)	1
37357	Hydraulic Ram Mounting Bolt M20x1.5x60	2
37370	Hydraulic Ram Bolt Locknut M20	2

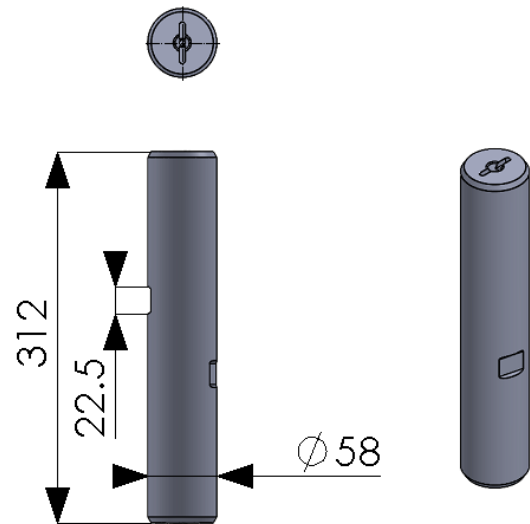
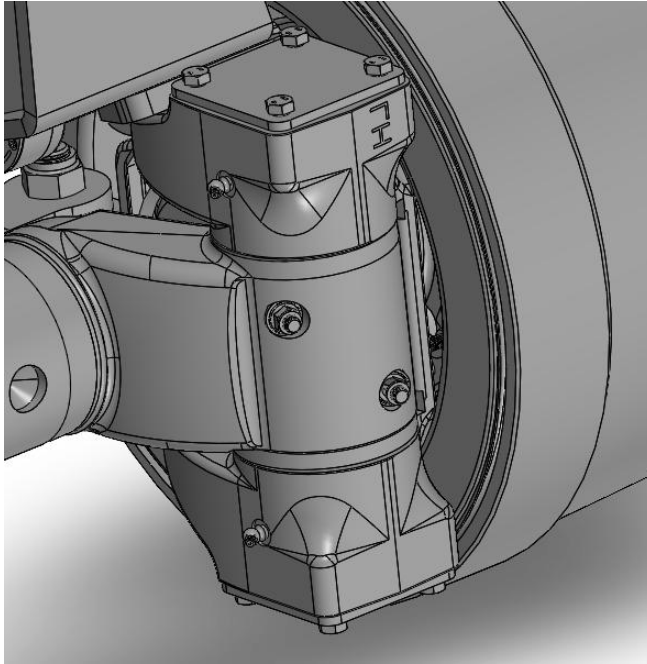
Steer Angle Adjusting bolts



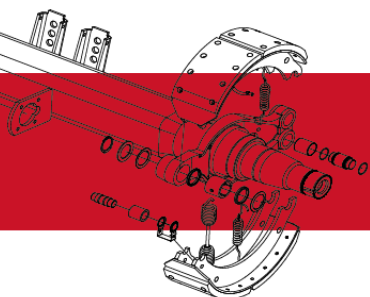
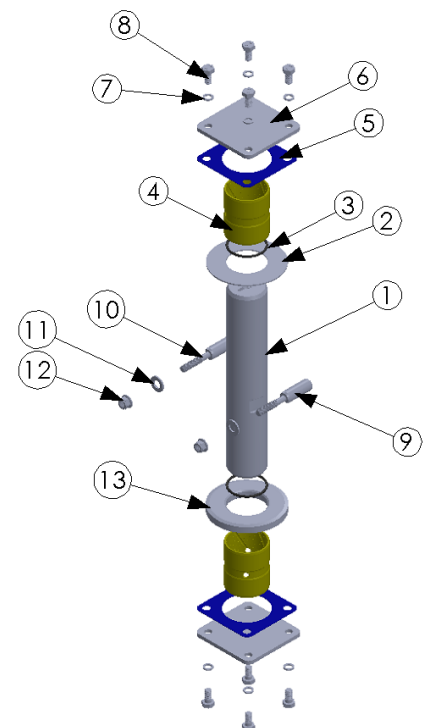
Part No.	Description	QTY per Steer Axle
37355	Steer Angle Limiting Bolt M18x2x60	2
37363	Steer Angle Limiting Nut M18x2	2



Kingpin Parts



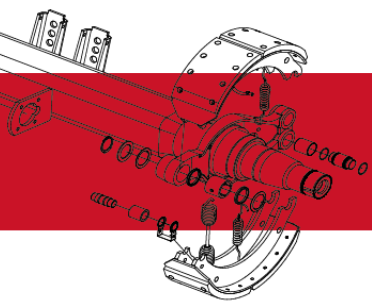
Item No.	Part No.	Description	QTY per Steer Axle
1A	37349	Kingpin Left Hand	1
1B	37350	Kingpin Right Hand	1
2	37348	Thrust Washer	2
3	37369	O-Ring	4
4	37351	Kingpin Bush	4
5	37342	Square Gasket	4
6	37073F	Kingpin Cap	4
7	37366	Spring Washer M10	16
8	37354	Bolt M10x20	16
9	37344	Kingpin Locating Pin L=102	2
10	37345	Kingpin Locating Pin L=115	2
11	37364	Washer ID-13 OD-24	4
12	37362	Nut Flanged M10x1.5	4
13	37343	Thrust Bearing	2
	SK171	Kingpin Kit (Includes all of the above)	1



37158 – Hydraulic ram (37103) replacement seals

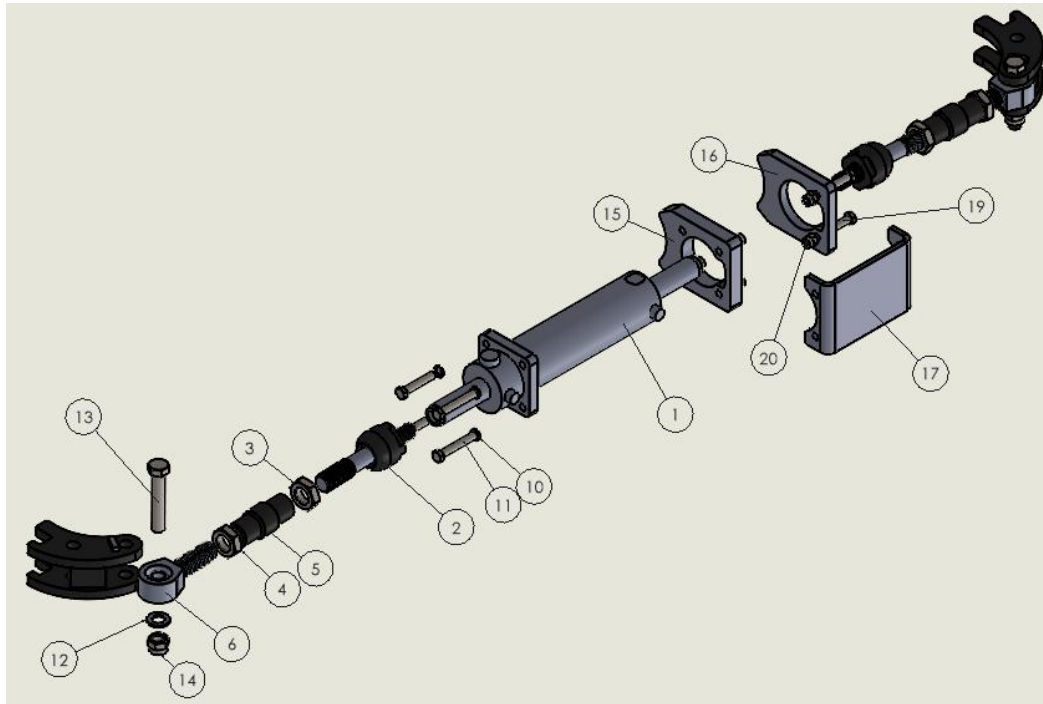


37217 – Hydraulic ram (37179) replacement seals

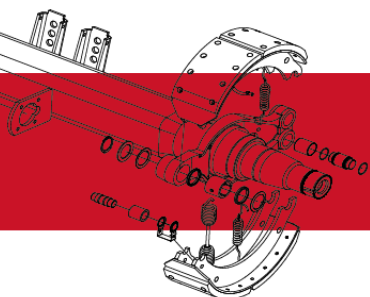


TIS Series Spare parts

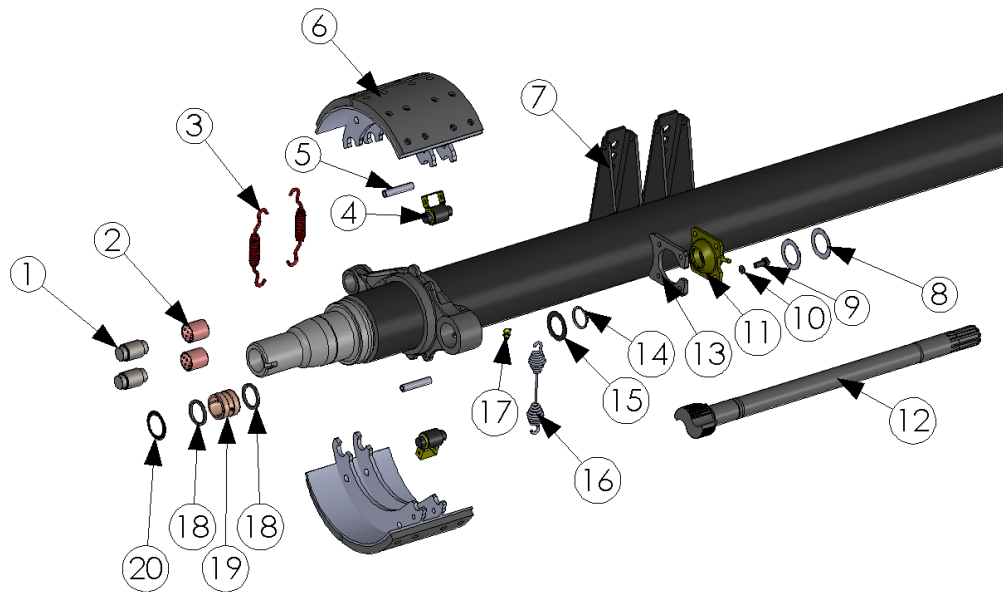
Ø127 axle (310x190)



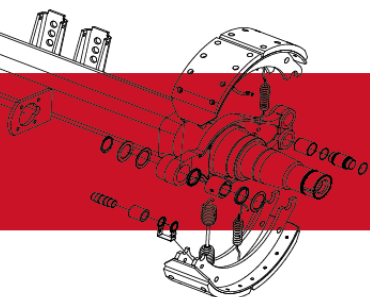
Item No.	Part No.	Description	QTY per Steer Axle
1	37261	HYD. STEER CYLINDER (85mm)	1
2	37254	BALL JOINT	2
3	37275	THIN NUT M30X2 LH	2
4	37276	THIN NUT M30X2	2
5	37282	CONNECTING ROD (110mm)	2
	37255	CONNECTING ROD (145mm)	2
	37266	CONNECTING ROD (180mm)	2
6	37256	ROD END BEARING	2
10	72012	WASHER - M12	6
11	31686	BOLT M12x80	2
12	37277	WASHER - 21x37x3	2
13	37273	BOLT - M20 x110	2
14	37278	LOCK NUT - M20	2
15	37286	CYLINDER BRACKET (25mm)	1
16	37287	CYLINDER BRACKET (16mm)	1
17	37285	CYLINDER BRACE	1
18	31698	BOLT M12X65	2
19	31617	BOLT M12X50	2
20	31632	LOCK NUT - M12	6



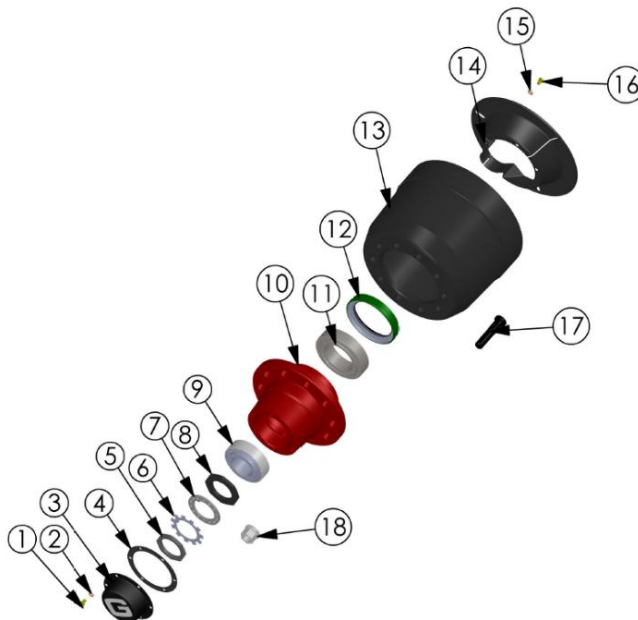
310x190 – 300 “F” Series Quick Fit Brake Assembly



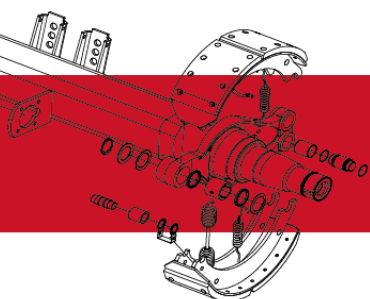
Item	Description	Part No.	QTY per Axle	Kit Name
1	Anchor Pin	61171	4	AK301
2	Bush Anchor Pin	61200B	4	AK301
3	Brake Shoe Retaining Spring	61141	4	AK301
	Brake Shoe Assembly	61542FA	4	
(4)	Retainer Cam Roller	61235	(4)	AK301
	Retainer Cam Roller Retainer	61220	(4)	AK301
(5)	Spring Anchor Bar	61341	(4)	AK301
(6)	Brake Shoe (FWE11)	61542F	(4)	
7	Air Chamber Bracket	61044F	4	
8	Camshaft Support Washer	96365F	4	AK200
9	M10x20 Screw	61359	8	AK200
10	Serrated Washer	96363F	8	AK200
	Spring Washer	96364F	8	AK200
11	Spherical Bearing	61080F	2	AK200
	Spherical Bearing Grease Nipple ¼" 28UNF			AK200
12	Axle Camshaft		2	
13	Camshaft Support Bracket	61051F	2	
14	Circlip	61120	2	AK200
15	Support Washer Camshaft	61058	2	AK200
16	Brake Return Spring	61660	2	AK200
17	Greaser 1/8"NPT x 45°	61110	4	AK301
18	Camshaft Grease Seal	61056	4	AK200
19	Camshaft Sintered Bush	61055	2	AK200
20	Beveled Washer	61057	2	AK200



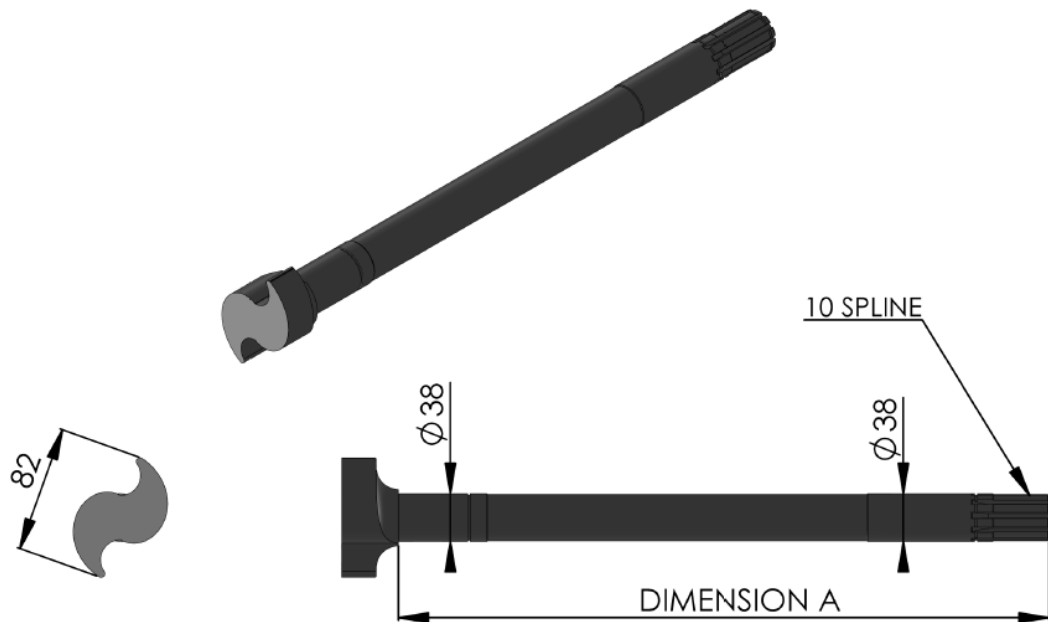
310x190 – 300 “F” Series Hub/Drum Assembly



Item	Description	Part No.	QTY per AXLE	Kit Name
1	Screw M8 x 16 Fl. Head	61358F	12	AK102
2	M8 Serrated Washer	96366F	12	AK102
3	Hub Cap Pressing "G"	61322	2	AK102
4	Gasket	61330F	2	AK102
5	Locknut	61310	2	AK100
6	Tab Washer	61311	2	AK100
7	Lock Washer	61300	2	AK100
8	Adjusting Nut	61290	2	AK100
9	Outer Bearing	61270F	2	71000/3
10	Hub	61520F	2	71000/3
11	Inner Bearing	61260F	2	71000/3
12	Unitised Grease Seal	61282F	2	71000/3
13	Brake Drum 10 Stud	61530F	2	71000/3
14	Dust Cover	61620F	2	61620FK
15	M8 Seratted Washer	96366F	12	61620FK
16	M8x16mm Bolt	61358F	12	61620FK
17	Wheel Bolt M22 ISO (Twin)	61363F	20	71000
	Wheel Bolt M22 ISO (Single)	61361	20	71003
18	ISO Wheel Nut M22	61381Z	20	71000/3
	DIN Wheel Nut M22	61383	20	
	DIN Wheel Nut M22	61411	20	
	DIN Nut Outer Washer	61372	20	
	DIN Nut Inner Washer	61371	20	



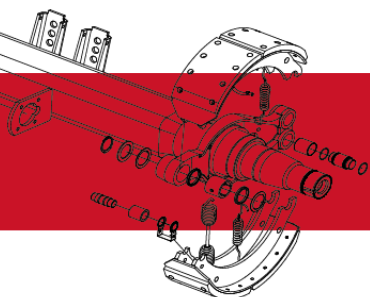
310 x 190 – 300 “F” Series Camshaft Parts List



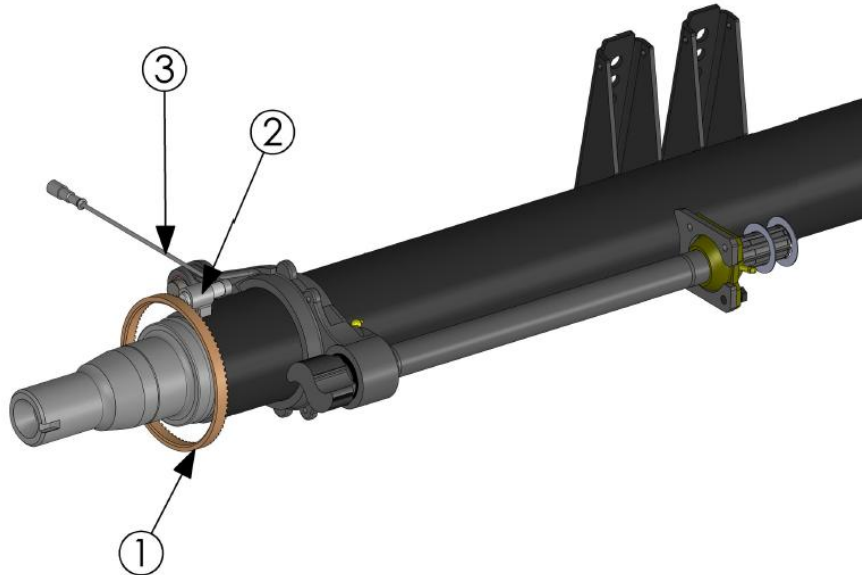
Item	Description (DIM A)	Part No.
1	Left Hand Small Head (175mm)	61154
2	Right Hand Small Head (175mm)	61153
3	Left Hand Small Head (212mm)	61591
4	Right Hand Small Head (212mm)	61601
5	Left Hand Small Head (519mm)	61595
6	Right Hand Small Head (519mm)	61605
7	Left Hand Small Head (610mm)	61596
8	Right Hand Small Head (610mm)	61606

Camshaft lengths are measured from under head to the centre of last circlip groove.

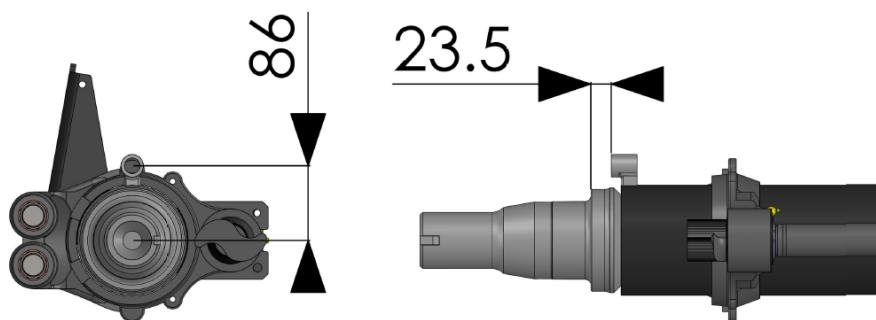
The illustrated camshaft is a right hand camshaft. When looking at the head of the camshaft a right hand cam is Z shaped and a left hand is S shaped



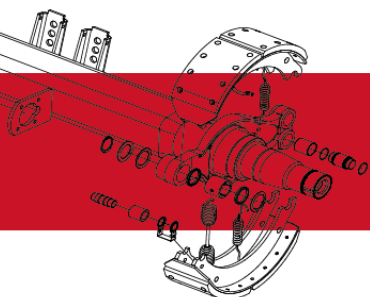
310 x 190 – 300 “F” Series ABS/Anti-Lock Assembly



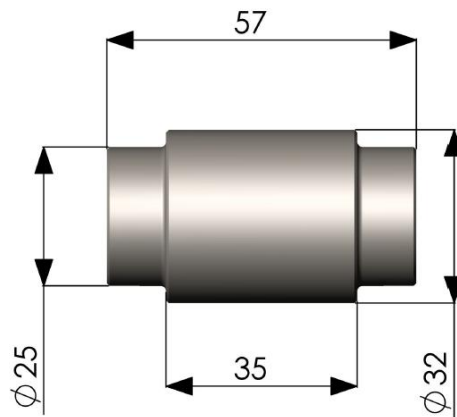
Item	Description	Part No.
1	Pole Wheel (80tooth)	61787
2	Sensor Block	61781F
3	Dust Cover Grommet	61557
4	90° Sensor Lead & Bush	61790F



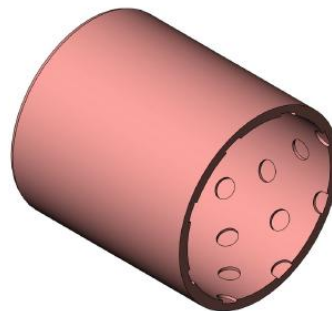
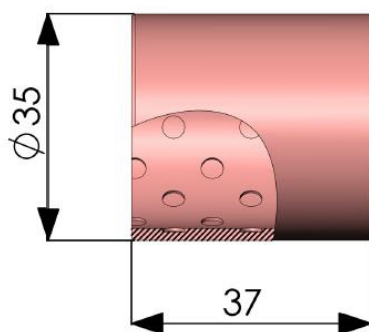
Centre of the ABS sensor is 86mm from centre of the axle
 Face of sensor block 23.5mm from large bearing shoulder
 Weld on ABS block (as shown above) is positioned 90 degrees to camshaft.



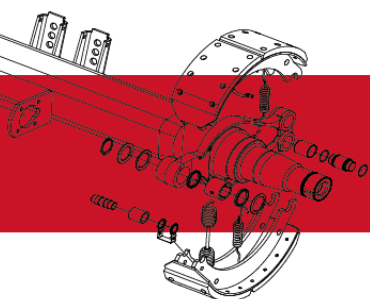
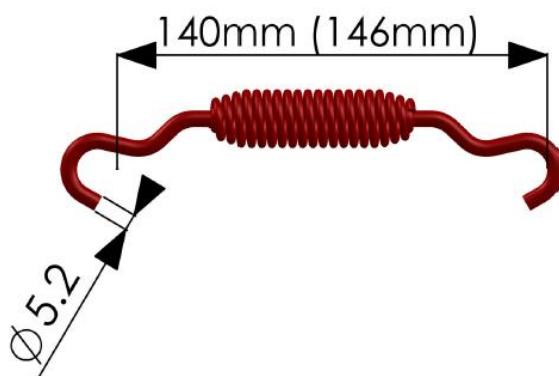
61171 – Anchor pin



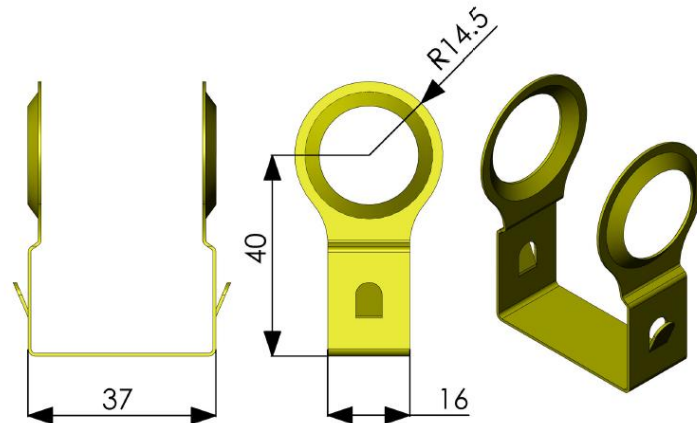
61200B – Bush Anchor Pin



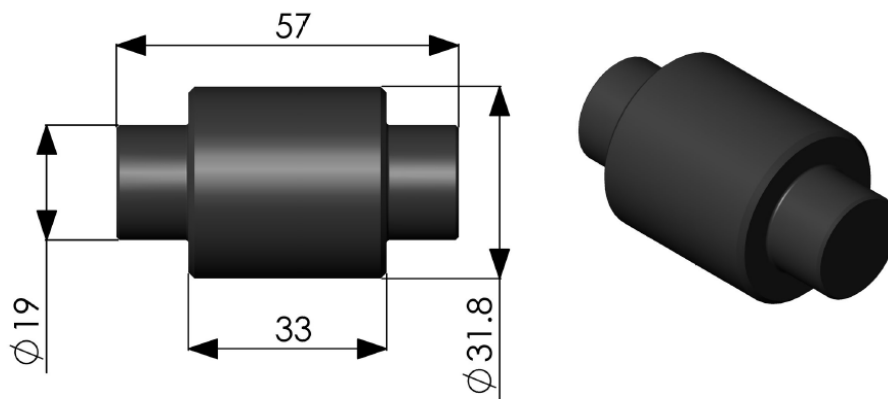
61141 – Brake Shoe Retaining Spring



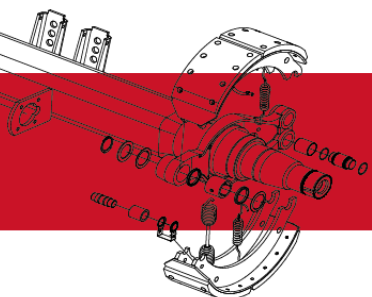
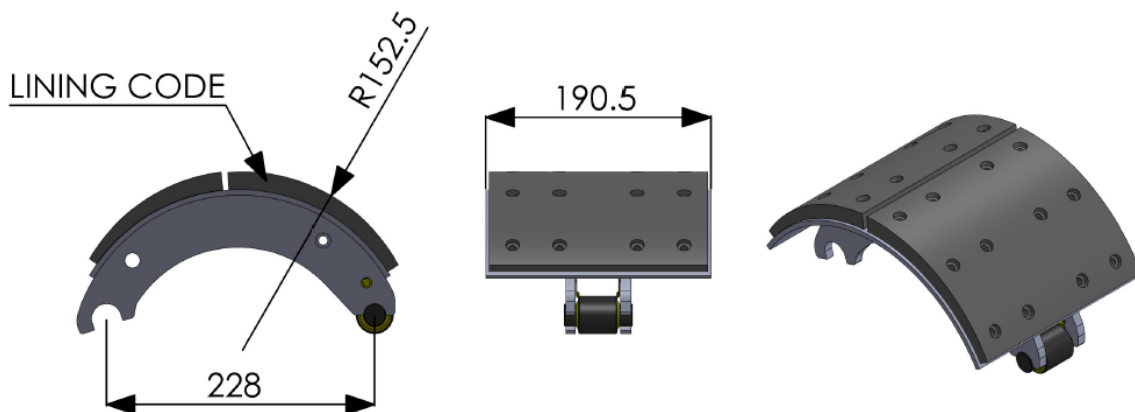
61220 – Retainer Cam Roller



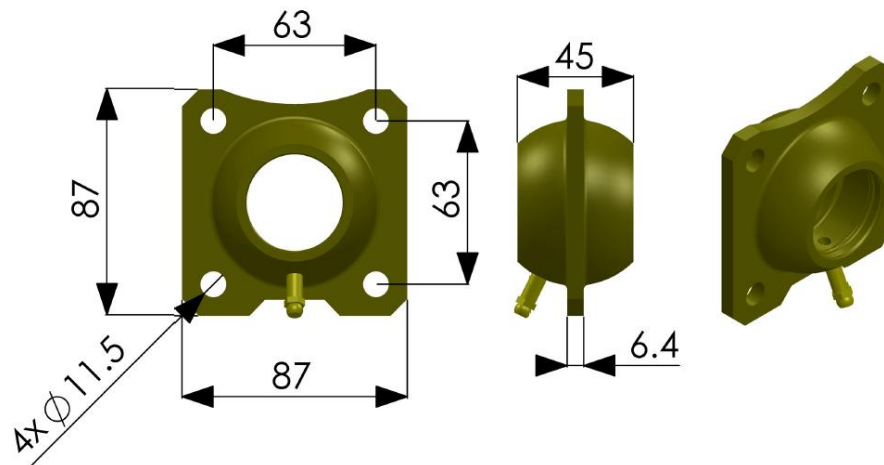
61235 – One Piece Cam Roller



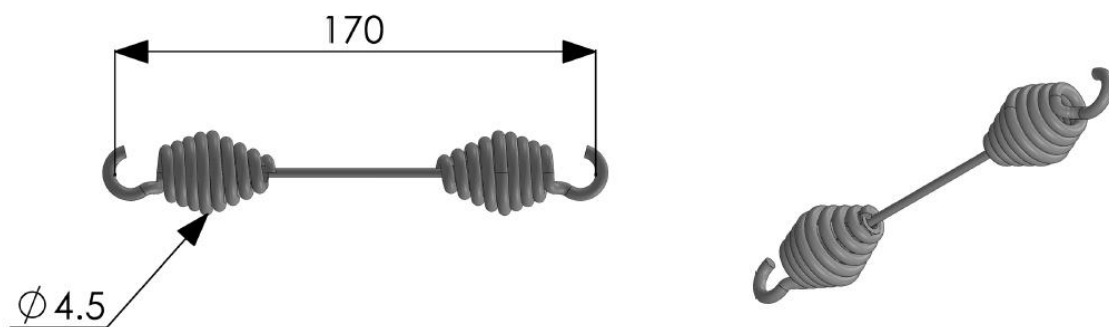
61542FA – Brake shoe with spring anchor bar and cam roller (FWE11)



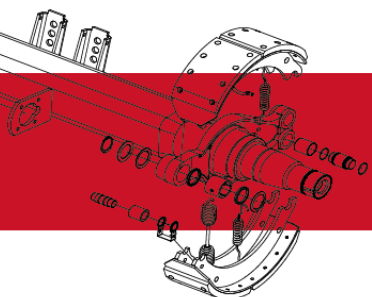
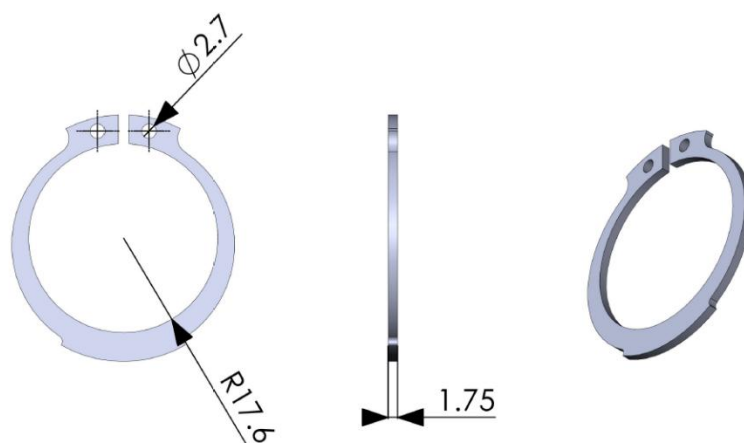
61080 – Camshaft Spherical Bearing



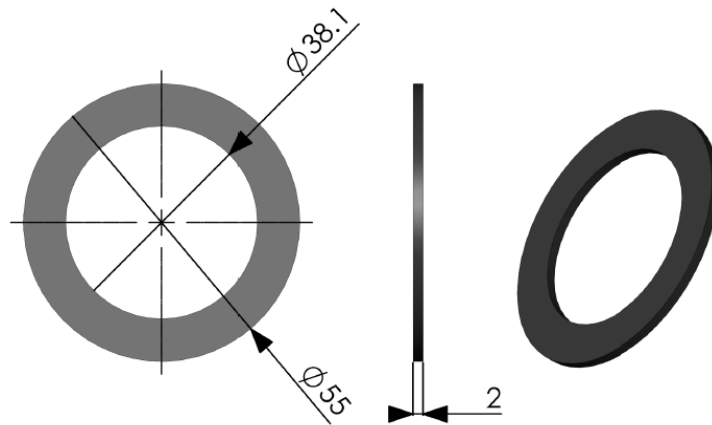
61660 – Spring Return



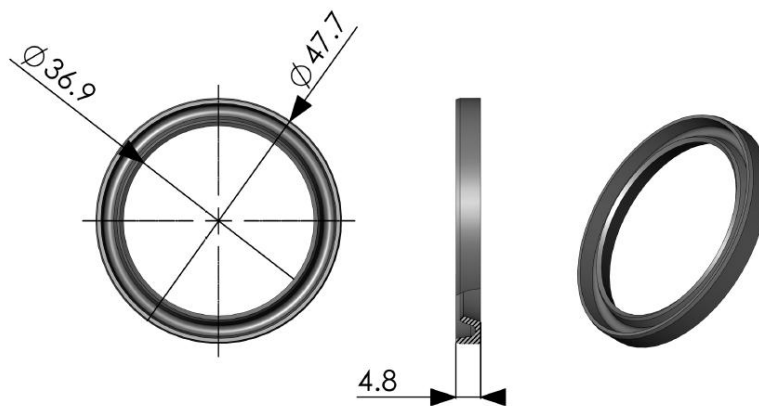
61120- Circlip



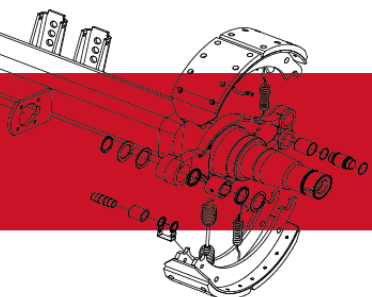
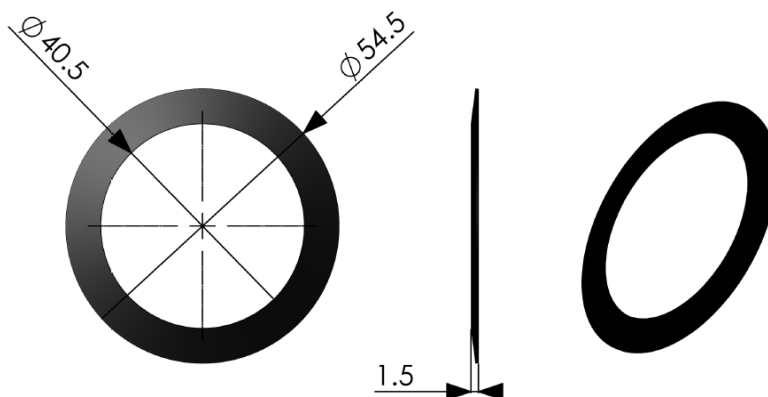
61058 - Camshaft Support Washer



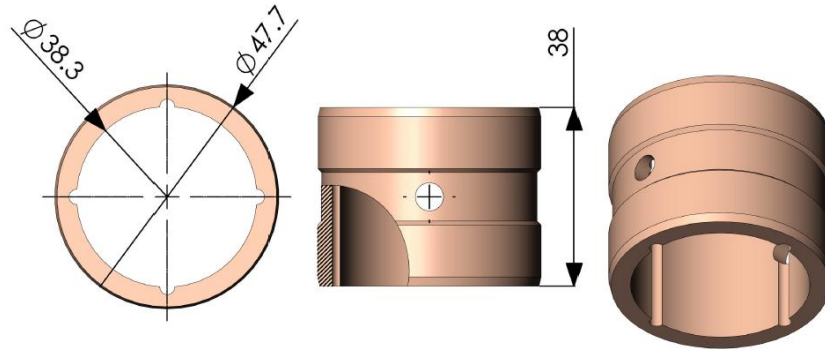
61056 - Camshaft Grease Seal



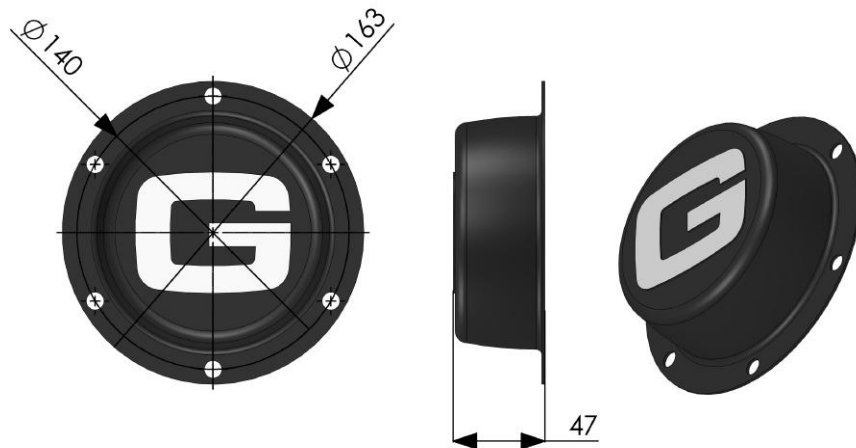
61057 - Camshaft Beveled Washer



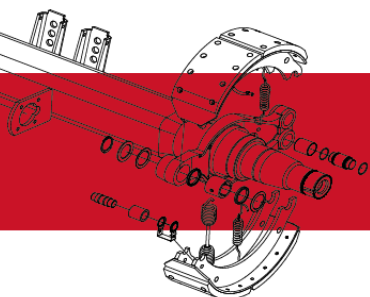
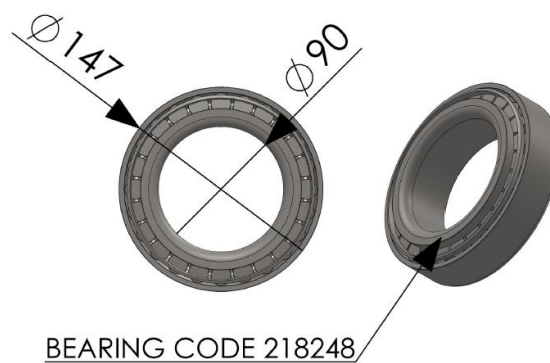
61055 - Camshaft Sintered Bush



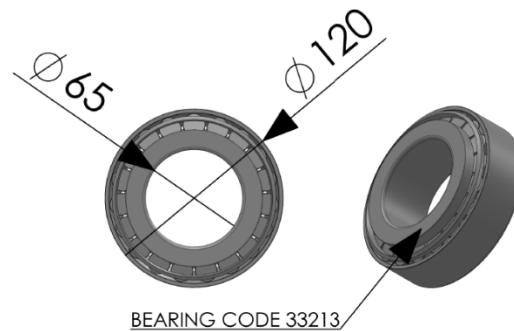
61322F - G Hub Cap Pressing



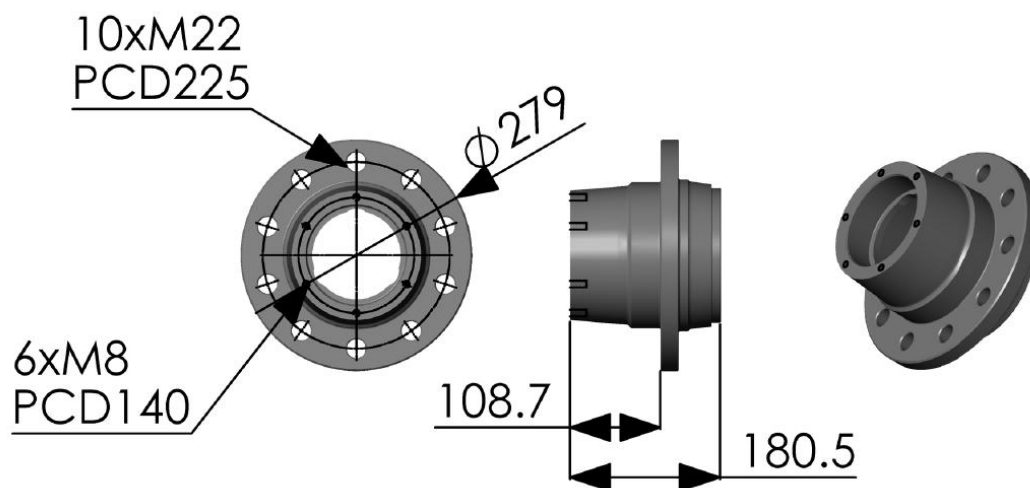
61260F- Inner bearing and cone



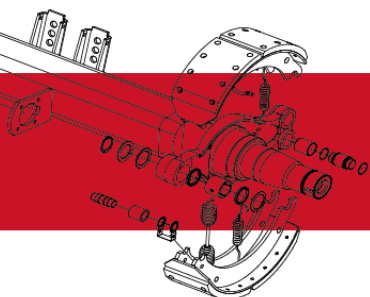
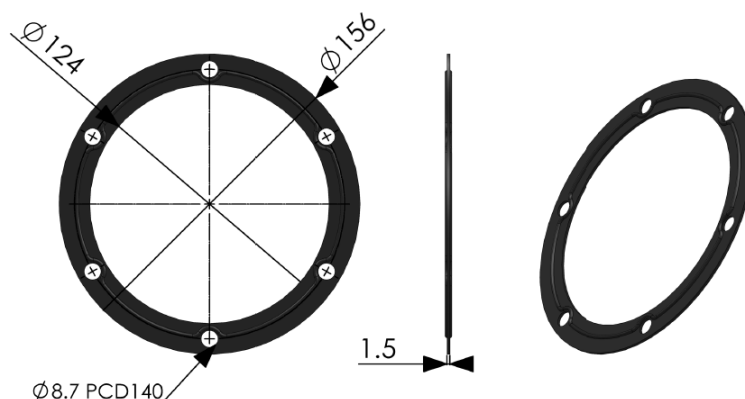
61270F- Outer bearing and cone



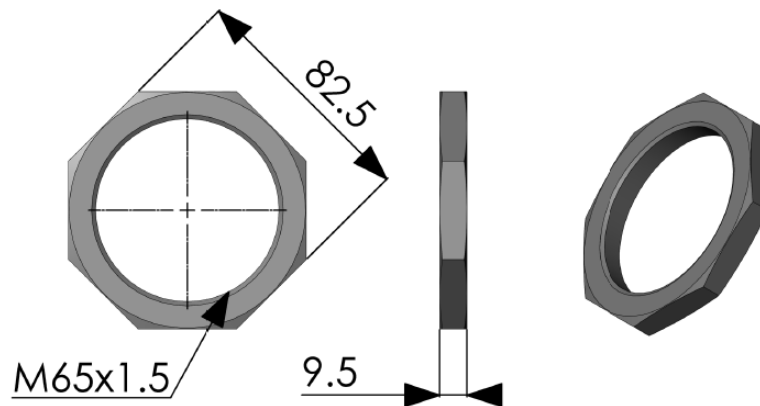
61520F- Hub



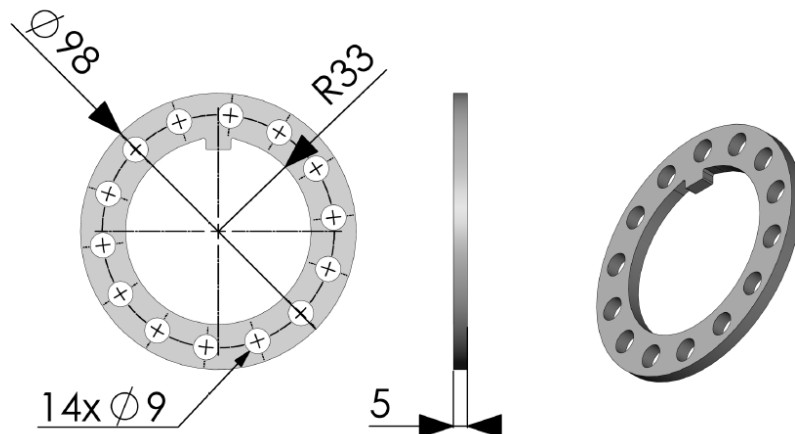
61330F- Gasket



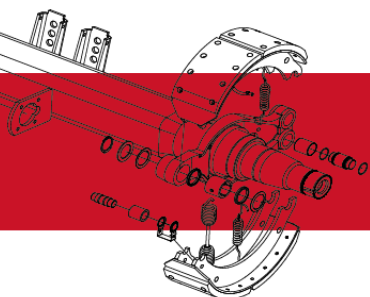
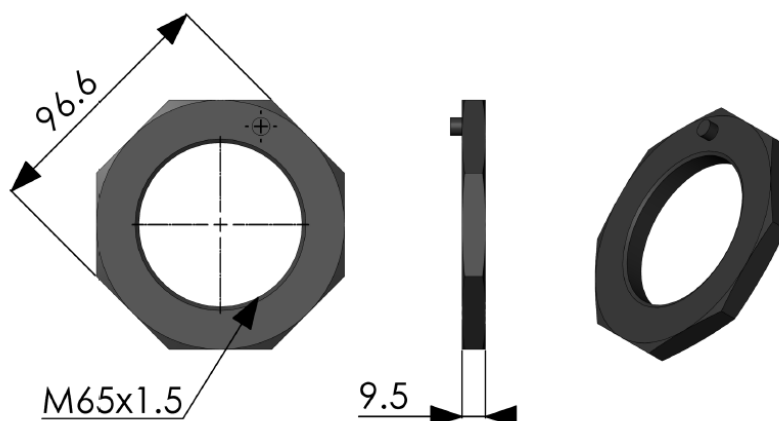
61310- Locknut



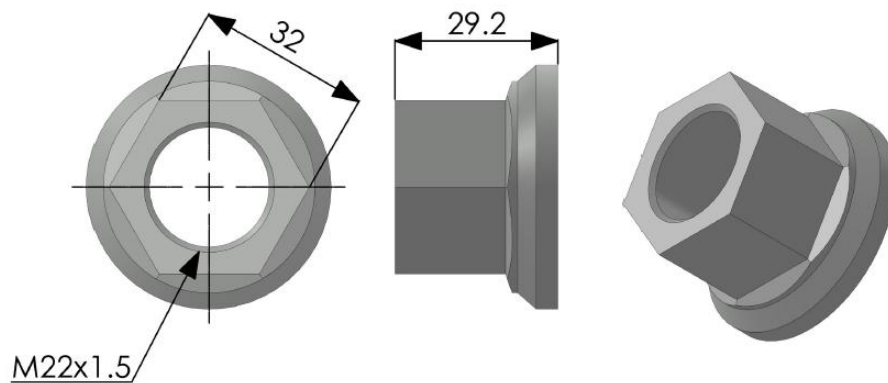
61300- Lock Washer



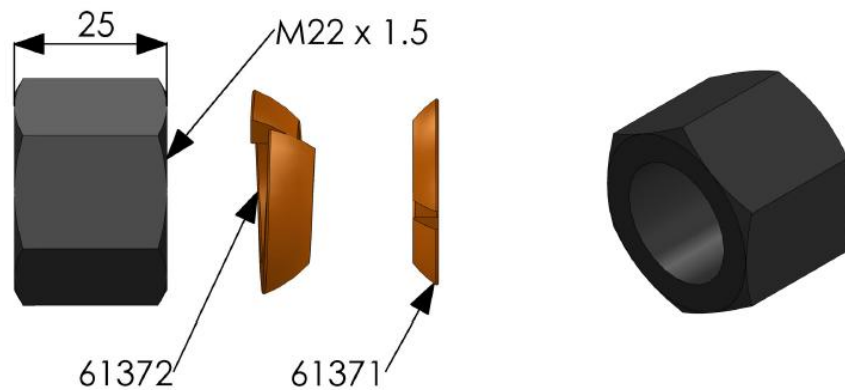
61290- Adjusting Nut



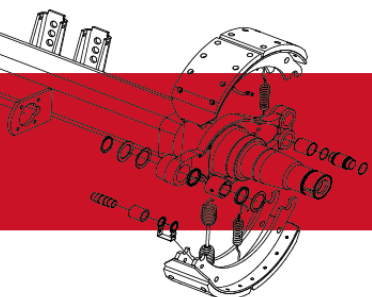
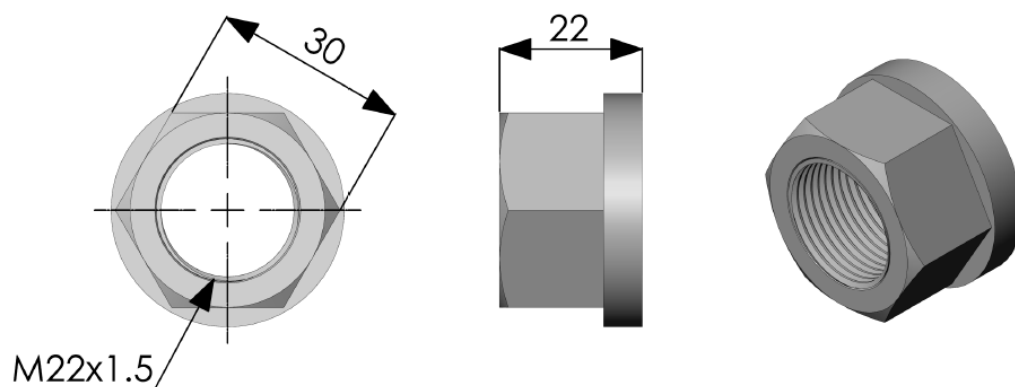
61381 – M22 ISO Wheel Nut



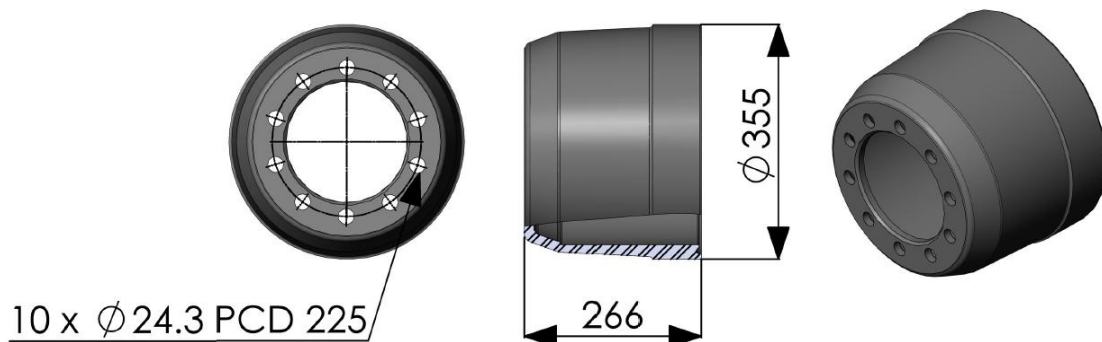
61383 – M22 DIN Wheel Nut + Washers (61372 & 61371)



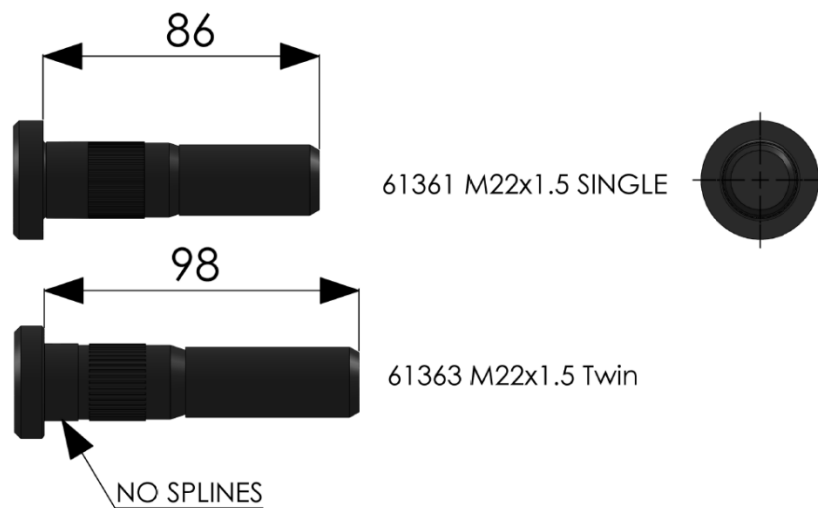
61411 – M22 DIN Wheel Nut



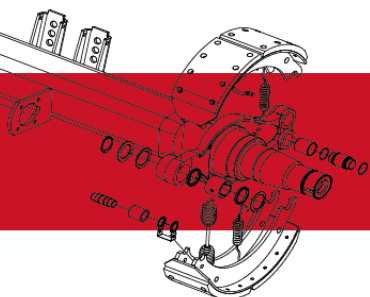
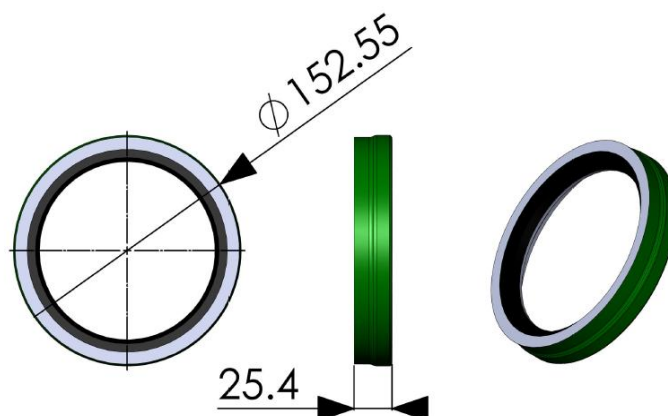
61530F- Brake Drum



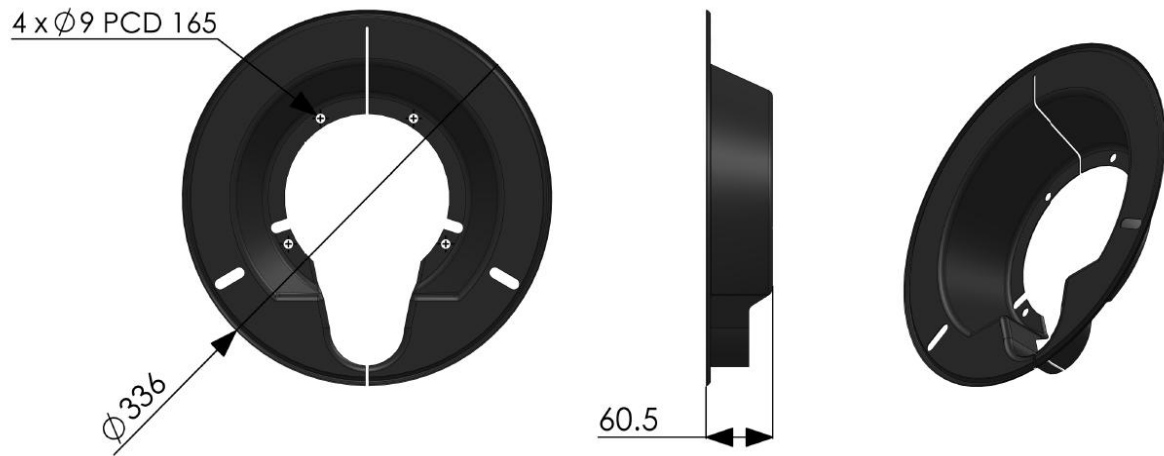
Wheel Bolt



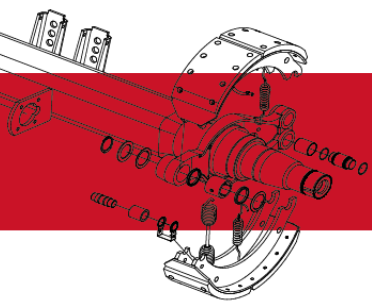
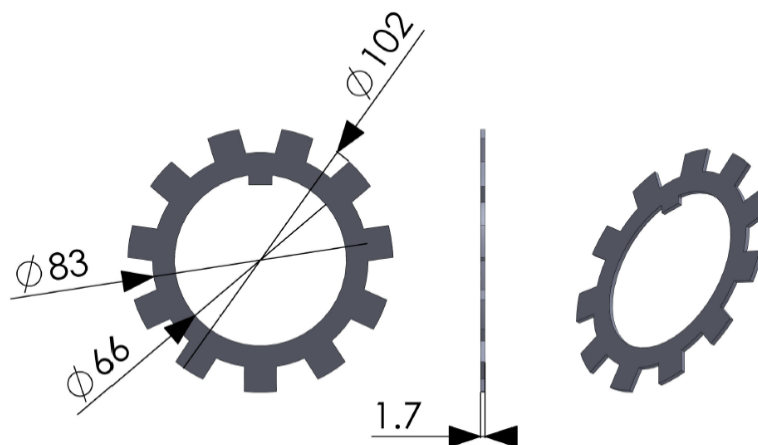
61282F - Unitised Grease Seal



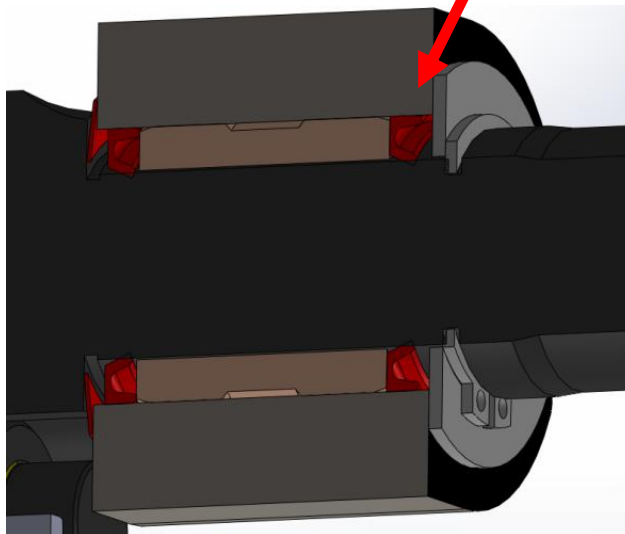
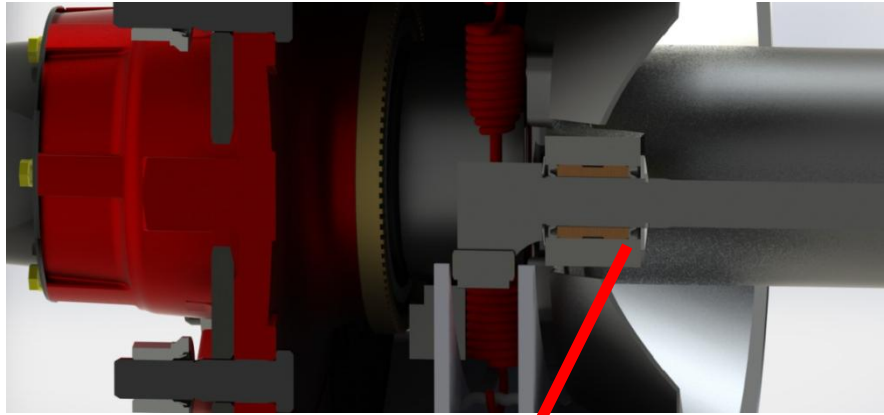
61620F - Dust Cover



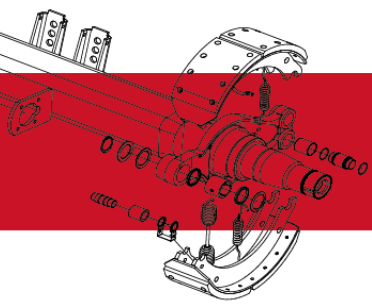
61311 - Tab Washer



Position of seals in the anchor bracket



The direction of the grease seals in the anchor bracket is important as well as the position of the beveled washer between the anchor bracket and camshaft head.



Ordering Of Sub-Assemblies

It is possible to order sub-assemblies of parts from Granning rather than ordering individual parts.

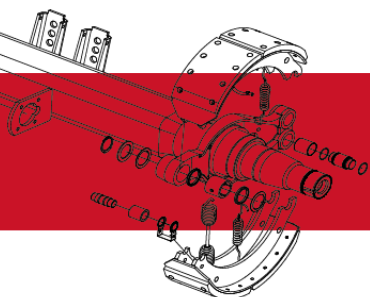


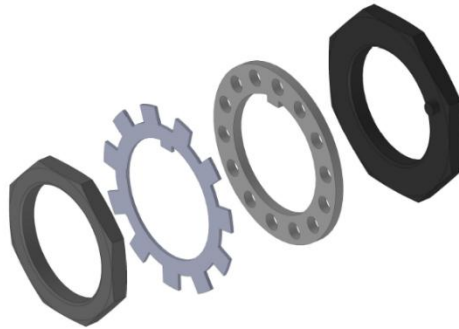
71003 – Single Wheel Stud Hub and Drum Assembly 71003W – 71003 with 1 x 80 tooth pole wheel 61787

Part Number	Quantity	Description
61530F	1	Drum
61520F	1	Hub
61270F	1	Outer Bearing
61260F	1	Inner Bearing
61361	10	Single wheel stud
61381Z	10	ISO wheel nut
61282F	1	Unitised grease seal

71000 – Twin Wheel Stud Hub and Drum Assembly 71000W – 71000 with 1 x 80 tooth pole wheel 61787

Part Number	Quantity	Description
61530F	1	Drum
61520F	1	Hub
61270F	1	Outer bearing
61260F	1	Inner bearing
61383F	10	Twin wheel stud
61381Z	10	ISO wheel nut
61282F	1	Unitised grease seal





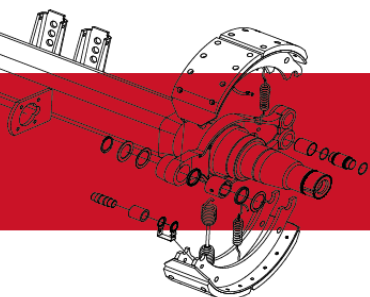
AK100 – Spindle Nut Kit

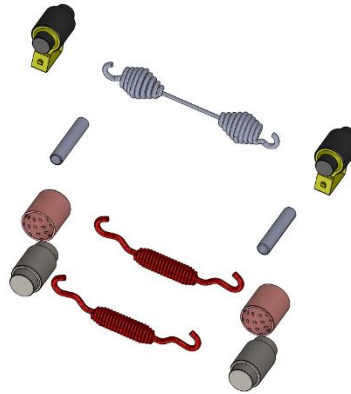
Part Number	Quantity	Description
61310	1	Locknut
61311	1	Tab Washer
61300	1	Lock Washer
61290	1	Adjusting Washer



AK102 – Hubcap Kit

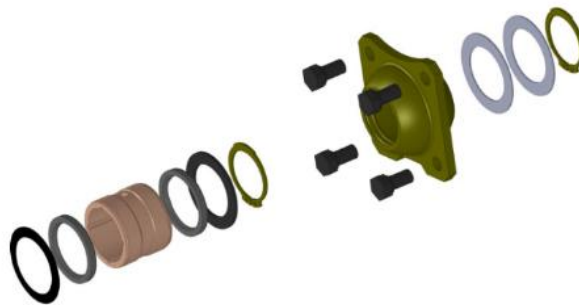
Part Number	Quantity	Description
61322F	1	Hubcap
61330F	1	Hubcap Gasket
96366F	12	M8 Serrated Washer
61358F	12	Screw M8x16 Fl. Head





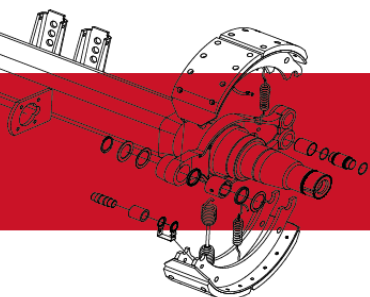
AK301 – Brake Shoe Kit (one side of axle)

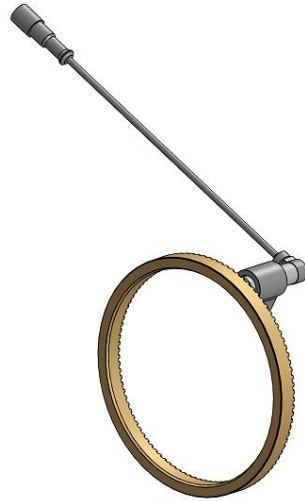
Part Number	Quantity	Description
61660	1	Return spring
61141	2	Brake shoe retaining spring
61341	2	Spring anchor bar
61235	2	One piece cam roller
61220	2	Retainer cam roller
61200B	2	Bush anchor pin
61171	2	Anchor pin



AK200 – Camshaft Bush Kit (one side of axle)

Part Number	Quantity	Description
61080F	1	Spherical bearing
61055	1	Camshaft sintered bush
61056	2	Camshaft grease seal
61057	2	Beveled camshaft washer
61058	2	Camshaft washer
61120	2	Camshaft circlip
96365F	2	Camshaft support washer
61359	4	M8 Hex bolt
96363F	4	Serrated washer
96364F	4	Spring washer





AK400 – ABS Kit (one side of axle)

Part Number	Quantity	Description
61787	1	Pole Wheel (80 tooth)
61781	1	Sensor Block
61790	1	90 Degree ABS Lead
61557	1	Dust Cover Grommet

We reserve the right to make changes to specifications or to make improvements to the products in this catalogue without prior notice. We are not responsible for inaccuracies or omissions.

